Print on plain white paper - Part # 122919 (CUT IN HALF)

ASSEMBLY INSTRUCTIONS FOR THE CHAIR BACK (Knee Break Style Chairs)

1. Remove the retaining rings from the pivot pins. Set aside the pins, bushings and retaining rings for use in the next step.
   NOTE: If you are replacing the pivot pin and hardware with a replacement kit, discard the old hardware and use the new hardware provided with the kit.

2. Insert the long white bushings into the tow bar ends as shown in the illustration.

3. As the chair back is lifed up, the clevis ends will slide in position over the tow bar ends. Make certain the wire harness in the left-hand channel will be located behind the pivot pin.

4. Attach the chair back to the tow bar ends using the pivot pins and short white bushings as shown in the illustration. Push the retaining rings into the grooves in the end of each pivot pin to lock the pins in place.

5. **Lubricate each joint with a drop of light weight oil.**

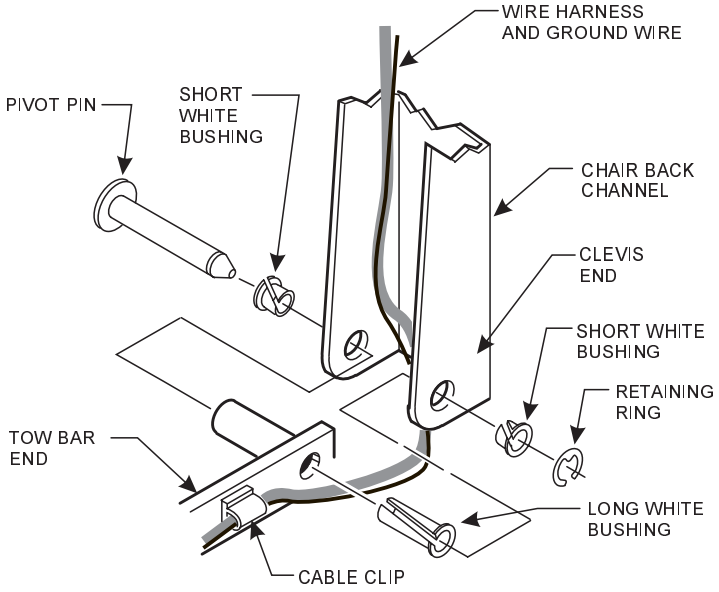

ILLUSTRATION SHOWING CHAIR BACK ASSEMBLY
(RIGHT-HAND SIDE SHOWN)

TPW1358 7-12-95 REV A

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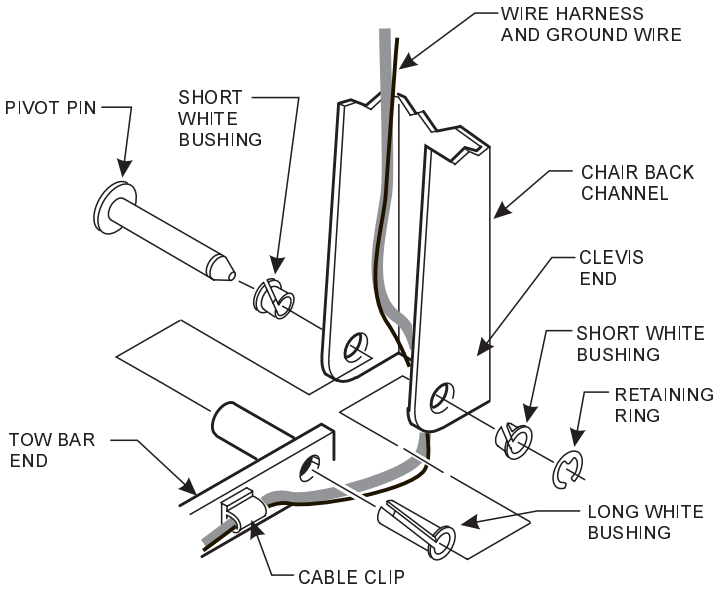

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